

**61: Front axle crossmember, control arm****V70 (00-****08), 2001, B5244T3, M58, L.H.D, Disabled, YV1SW58K311042259, 042259****5/12/2014****PRINT****61: Front axle crossmember, control arm****Bushing control arm, replacement****Special tools:**

999 7209  
999 7035  
999 7312  
999 5624  
999 7308  
999 2852

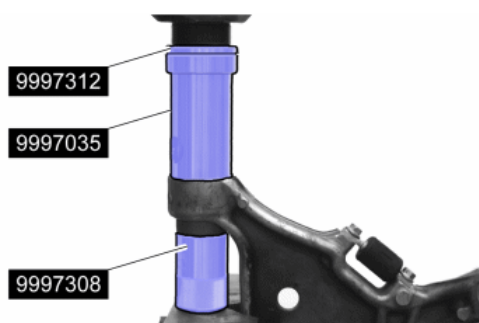
**Note! The illustrations in this service information are used for different model years and/or models. Some variation may occur. However, the essential information in the illustrations is always correct.**

**Preparatory work**

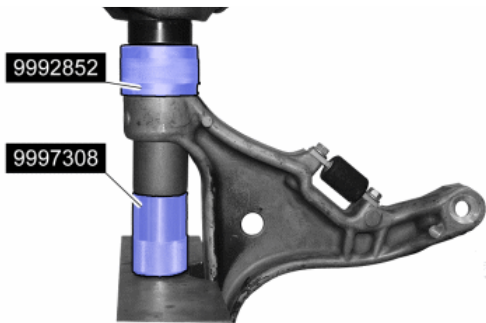
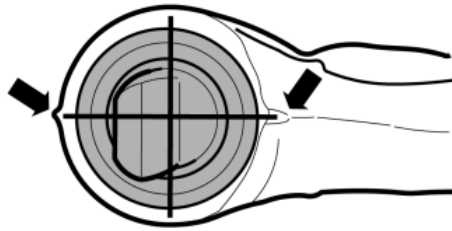
To remove the control arm, see:  
Control arm front, replacement

**Removing the front bushing**

- Place the control arm in a workshop press.
- Use: 999 7312 , 999 7035 and 999 7308
- Press out the bushing.

**Installing the front bushing**

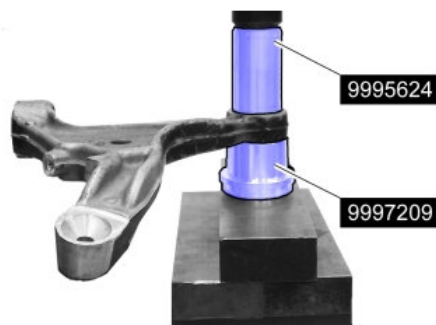
**Caution! Ensure that the bushing is correctly positioned**



in the control arm.

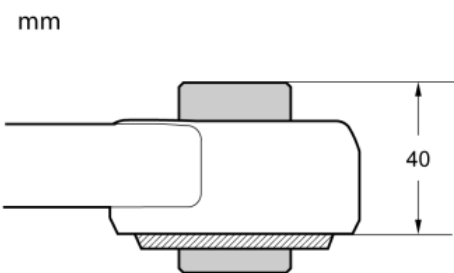
- Align the bushing with the control arm as above.
- Press in the bushing. Use tool 999 2852 and 999 7308
- Press the bushing in until the outer sleeve of the bushing contacts the tool 999 2852

### Removing the rear bushing



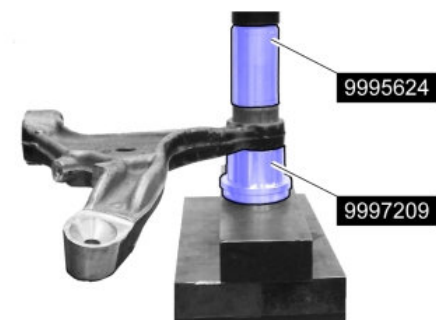
- Place the control arm in a workshop press.
- Use: 999 5624 and 999 7209 .
- Press out the bushing.

### Installing the rear bushing



**Note! Note that the bushing's inner sleeve is longer on one side. This side must point upwards.**

Press in the bushing to the specified dimension (40 mm), measured between the control arm's machined surface and the bushing's inner sleeve.



- Place the bushing in the control arm as above.
- Use tool 999 5624 and 999 7209
- Press in the bushing to the above given position.

## **Finishing**

To install the control arm, see: Control arm front, replacement

**5/12/2014**

**PRINT**